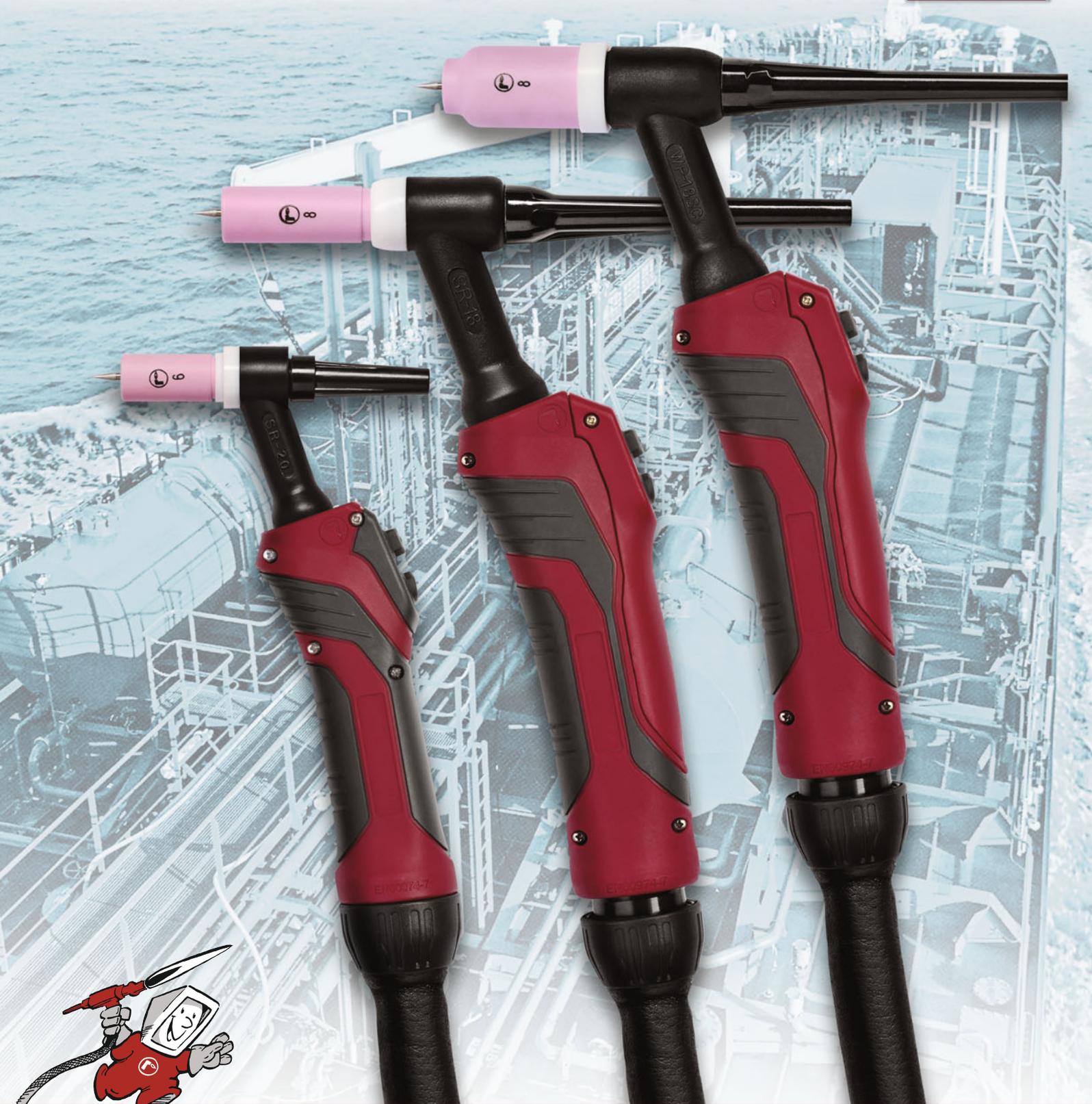
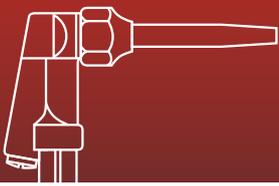


TIG-ECON

TIG-Torch-Series **SR**





– air cooled –

Torch	Capacity		Duty Cycle	Ø Electrode (mm)
	DC	AC		
SR-9	120 A	85 A	35%	0.5–1.6
SR-17	140 A	100 A	35%	0.5–2.4
SR-24G	110 A	75 A	35%	0.5–1.6
SR-26	200 A	140 A	35%	0.5–3.2

Technical specifications conform to EN 60 974-7



Flex-head torches: SR-9F / SR-9F4" / SR-17F / SR-26F

TIG-Torch-Series **SR**

The series TIG torches SR are available in the air cooled version up to 200 amp and in the water cooled version up to 400 amp.

The series SR covers many application areas with its various torch bodies. Small torch bodies to access to difficult weld locations as well high performance torch bodies for welding of aluminium and other heavy metals.

Handle

The SR series is equipped with the new **RTC** handle – **Rohrman TIG Comfort**. This handle has been designed with an ergonomic shape and has soft parts for better grip. Adapting to the dimensions of the various torch bodies two handles are available.

Hose and cable package

Lightweight, flexible and durable torch packages allow a good maneuverability in the required direction.

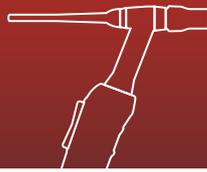
- **TIG-torch-series SR**
 - long life
 - excellent price/performance level
- **Torch heads**
 - solid copper-/brass design
 - thermo-resistant and dielectric proof torch insulation
- **Handle**
 - comfortable and secured grip
 - various switching- and regulation functions



Single switch/
Double switch



Single switch
with potentiometer



The torch heads are also available in a flexible version. With flexible torches the welder can bend the head in the required direction. Flexible torch bodies are marked with "F".

Wear parts of international standard keep storage- and running cost down and are worldwide available.

One small short handle for the torch models SR-9/-17/-20/-24 and one for the models SR-18/-18 SC/-26.

The control functions are optimally positioned so that the control of the welding during switching or regulation will be assured.

The SR TIG torches are available with many different connectors, adaptable to all the various machine power sources in the market.

• Hose and cable package

- lightweight, flexible and durable
- different lengths (4/8/12/16/20 m)

• Connectors

- adaptable to all power sources in the market

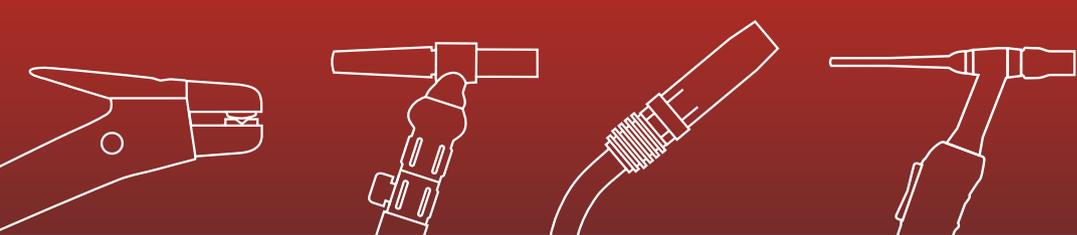


- water cooled -

Torch	Capacity		Duty Cycle	Ø Electrode (mm)
	DC	AC		
SR-18	340 A	240 A	100 %	0.5-4.0
SR-18 SC	400 A	280 A	100 %	1.0-4.8
SR-20	240 A	170 A	100 %	0.5-3.2
SR-20H	270 A	190 A	100 %	0.5-3.2
SR-24W	180 A	125 A	100 %	0.5-2.4

Technical specifications conform to EN 60 974-7





SR TIG Torches – Spare Parts



SR-17/18/26 with standard collet body



SR-18 SC with standard collet body



SR-9/20 with standard collet body



SR-24 with standard gas lens

Accessory-Box

SR-9
SR-20



SR-17
SR-18
SR-26



SR-18 SC



SR-24

